

## B.Tech. Chemical Engineering Curriculum 2022

Year	THIRD SEMESTER						FOURTH SEMESTER					
	Sub. Code	Subject Name	L	T	P	C	Sub. Code	Subject Name	L	T	P	C
<b>II</b>		Engineering Mathematics - III	2	1	0	3		Engineering mathematics - IV	2	1	0	3
		Chemical Engineering Thermodynamics	3	1	0	4		Particle Technology	2	1	0	3
		Chemical Process Calculations	2	1	0	3		Mass Transfer-II	2	1	0	3
		Momentum Transfer	3	1	0	4		Chemical Reaction Engineering	3	1	0	4
		Mass Transfer I	2	1	0	3		Pollution Control and Safety in Chemical Industry	2	1	0	3
		Physical and Organic Chemistry	3	1	0	4		Heat Transfer Operations	2	1	0	3
		Physical and Organic Chemistry Lab	0	0	3	1		Momentum Transfer Lab	0	0	3	1
								Numerical Methods for Chemical Engineers Lab	0	0	3	1
			<b>15</b>	<b>6</b>	<b>3</b>	<b>22</b>			<b>13</b>	<b>6</b>	<b>6</b>	<b>25</b>
		<b>Total Contact Hours (L + T + P)</b>	<b>15+6+3=24</b>					<b>Total Contact Hours (L + T + P)</b>	<b>13+6+6=25</b>			
	FIFTH SEMESTER						SIXTH SEMESTER					
	Sub. Code	Subject Name	L	T	P	C	Sub. Code	Subject Name	L	T	P	C
		Engineering Economics and Financial Management	3	0	0	3		Essentials of Management	3	0	0	3
		Process Dynamics and Control	3	1	0	4		Flexible Core – 1# A1-Chemical Process Industries B1-Computer-Aided Simulations in Chemical Process Plants	2	1	0	3
		Process Modelling and Simulation	2	1	0	3		Flexible Core – 2# A2-Chemical Reactor Theory B2- Artificial Intelligence & Machine Learning in Chemical Engineering	3	1	0	4
		Process Design of Chemical Equipment	2	1	0	3		Program Elective – 1	3	0	0	3
		Transport Phenomena	2	1	0	3		Program Elective – 2	3	0	0	3
		Open Elective – Creativity, Problem Solving and Innovation	3	0	0	3		Open Elective – 1(MLC)	3	0	0	3
		Heat Transfer Lab	0	0	3	1		Process Modelling and Simulation Lab	0	0	3	1
		Mass transfer Lab	0	0	3	1		Reaction Engineering and Process Control Lab	0	0	3	1
			<b>15</b>	<b>4</b>	<b>6</b>	<b>25</b>			<b>17</b>	<b>2</b>	<b>6</b>	<b>25</b>
		<b>Total Contact Hours (L + T + P)</b>	<b>15+4+6=25</b>					<b>Total Contact Hours (L + T + P)</b>	<b>17+2+6=25</b>			
	SEVENTH SEMESTER						EIGHTH SEMESTER					
		Program Elective –3	3	0	0	3		Industrial Training				1
		Program Elective–4	3	0	0	3		Project Work				12
		Program Elective–5	3	0	0	3		Project Work (B Tech – honours) *(V- VIII sem)				20
		Program Elective –6	3	0	0	3		B Tech – honours Theory – 1* (V semester)				4
		Program Elective–7	3	0	0	3		B Tech – honours Theory – 2* (VI semester)				4
		Open Elective–2 (MLC)	3	0	0	3		B Tech – honours Theory – 3* (VII semester)				4
		Mini Project (Minor Specialization) **				8						
						<b>18/26**</b>						<b>13/33*</b>
		<b>Total Contact Hours (L + T + P)</b>	<b>15+4+6=25</b>					<b>Total Contact Hours (L + T + P)</b>	<b>17+2+6=25</b>			

# A student opting for a given flexible core stream should take all the subjects in the same stream.

\* Applicable to eligible students who opted for and successfully completed the B Tech – honours requirements

\*\* Applicable to students who opted for minor specialization

**PROGRAM ELECTIVES:**

1. MOLECULAR MODELLING AND SIMULATION
2. ADVANCED PROCESS CONTROL
3. APPLIED INTERFACIAL ENGINEERING
4. ENERGY ENGINEERING
5. INTRODUCTION TO BIOCHEMICAL ENGINEERING
6. MATERIALS SCIENCE AND ENGINEERING
7. NON-NEWTONIAN FLUID FLOW IN PROCESS INDUSTRIES
8. PROCESS DATA ANALYSIS
9. PROJECT ENGINEERING
10. INDUSTRIAL SAFETY AND RISK MANAGEMENT
11. SYSTEM IDENTIFICATION
12. ANALYTICAL TECHNIQUES AND INSTRUMENTATION
13. PROCESS INSTRUMENTATION
14. MEMBRANE SCIENCE AND TECHNOLOGY
15. PETROCHEMICALS
16. GREEN PROCESSES
17. CLEAN TECHNOLOGIES IN PROCESS INDUSTRIES

**FLEXIBLE CORE#:**

STREAM – A: TRADITIONAL CHEMICAL ENGINEERING COURSES

A-1: CHEMICAL PROCESS INDUSTRIES

A-2: CHEMICAL REACTOR THEORY

STREAM – B: COMPUTER BASED COURSES.

B-1: COMPUTER-AIDED SIMULATIONS IN CHEMICAL PROCESS PLANTS

B-2: ARTIFICIAL INTELLIGENCE AND MACHINE LEARNING IN CHEMICAL ENGINEERING

**MINOR SPECIALIZATIONS:****1: PETROLEUM ENGINEERING**

- CHE \*\*\*\*: OIL AND GAS RESERVOIR ENGINEERING
- CHE \*\*\*\*: PETROLEUM REFINERY ENGINEERING (THEORY & LAB)
- CHE \*\*\*\*: NATURAL GAS ENGINEERING
- CHE \*\*\*\*: PROCESS INTEGRATION FOR PETROLEUM INDUSTRIES

**2: POLLUTION CONTROL ENGINEERING**

- CHE \*\*\*\*: INDUSTRIAL WASTEWATER ENGINEERING (THEORY & LAB)
- CHE \*\*\*\*: SOLID AND HAZARDOUS WASTE MANAGEMENT
- CHE \*\*\*\*: AIR POLLUTION MONITORING AND CONTROL
- CHE \*\*\*\*: ENVIRONMENTAL IMPACT ASSESSMENT AND MANAGEMENT PLAN

**3: RENEWABLE ENERGY ENGINEERING**

- CHE \*\*\*\*: RENEWABLE ENERGY
- CHE \*\*\*\*: SOLAR ENERGY
- CHE \*\*\*\*: FUEL CELL AND HYDROGEN ENERGY
- CHE \*\*\*\*: BIO ENERGY ENGINEERING

**4: BUSINESS MANAGEMENT**

- HUM \*\*\*\* FINANCIAL MANAGEMENT [3 0 0 3]
- HUM \*\*\*\* HUMAN RESOURCE MANAGEMENT [3 0 0 3]
- HUM \*\*\*\* MARKETING MANAGEMENT [3 0 0 3]
- HUM \*\*\*\* OPERATIONS MANAGEMENT [2 1 0 3]

**5: ENTREPRENEURSHIP DEVELOPMENT**

- HUM \*\*\*\* FINANCIAL MANAGEMENT [3 0 0 3]
- HUM \*\*\*\* DESIGN THINKING [3 0 0 3]
- HUM \*\*\*\* INTELLECTUAL PROPERTY MANAGEMENT [3 0 0 3]
- HUM \*\*\*\* ENTREPRENEURSHIP [3 0 0 3]

**6: FINANCIAL TECHNOLOGY**

- HUM \*\*\*\* FINANCIAL MANAGEMENT [3 0 0 3]
- HUM \*\*\*\* FINANCIAL ECONOMETRICS [3 0 0 3]
- HUM \*\*\*\* TECHNOLOGIES FOR FINANCE [3 0 0 3]
- HUM \*\*\*\* FINTECH SERVICES [3 0 0 3]

**7: ENVIRONMENTAL BIOTECHNOLOGY**

- BIO \*\*\*\*: BIOREMEDIATION
- BIO \*\*\*\*: BIOLOGICAL TREATMENT OF WASTEWATER
- BIO \*\*\*\*: BIOFUELS ENGINEERING
- BIO \*\*\*\*: SOLID WASTE MANAGEMENT

**8: COMPUTATIONAL MATHEMATICS**

- MAT \*\*\*\*: APPLIED STATISTICS AND TIME SERIES ANALYSIS
- MAT \*\*\*\*: COMPUTATIONAL LINEAR ALGEBRA
- MAT \*\*\*\*: COMPUTATIONAL PROBABILITY AND DESIGN OF EXPERIMENTS
- MAT \*\*\*\*: GRAPHS AND MATRICES

### THIRD SEMESTER

#### MAT\*\*\*\*: ENGINEERING MATHEMATICS-III [ 2 1 0 3 ]

**Fourier series and transforms:** Periodic Functions, odd and even functions, Euler's formulae. Half range expansions, Harmonic analysis. Fourier integrals & transforms, Parseval's identity.

**Complex Variable:** Functions of complex variable. Analytic function, CR equations, differentiation, Integration of complex function, Cauchy's integral formula. Taylor's and Laurent Series, Singular points, Residues, Cauchy's residue theorem. Conformal mappings, bilinear transformations.

**Vector Calculus:** Gradient, divergence and curl, their physical meaning and vector identities. Line, surface, and volume integrals. Green's theorem, divergence and Stokes' theorem, applications.

**Partial differential equations:** Formation, solutions of equations involving derivatives with respect to one variable only. Solutions by indicated transformations and separation of Variables. Derivation of one-dimensional wave equation (vibrating string) and its solution by using the method of separation of Variables. D'Alembert's solution of wave equation. Derivation of one-dimensional heat equation using Gauss divergence theorem and solution of one-dimensional heat equation. Solution by separation of variables.

#### References:

1. Eewin Kreyszig, Advanced Engineering Mathematics, 7<sup>th</sup> edition, 1993, John Wiley & Sons, Inc.
2. Murray R. Spiegel: Vector Analysis, 2<sup>nd</sup> edition, 2009, Schaum Publishing Co.
3. B.S.Grewal: Higher Engg. Mathematics, 43<sup>rd</sup> edition, 2014, Khanna Publishers.
4. Ramana B.V., Engineering Mathematics, 2<sup>nd</sup> edition, 2007, Tata McGraw Hill Publishing Company limited.

#### CHE\*\*\*\*: CHEMICAL ENGINEERING THERMODYNAMICS [ 3 1 0 4 ]

**Basic concepts and definition:** internal energy, work, heat, equilibrium, reversible process, intensive and extensive function. First law of thermodynamics for non-flow and flow process, **Volumetric properties of pure fluids:** PVT behaviour of pure substances, ideal gas law, isobaric, isothermal, adiabatic and Polytropic process. equation of state for real gases, the principles of corresponding states, compressibility factors. **Second law of thermodynamics:** Spontaneous process, qualitative difference between heat and work, Kelvin Plank statement, Clausius statement, Carnot principle, irreversibility, entropy, third law of thermodynamics. **Thermodynamic relations:** Classification of thermodynamic processes, fundamental property relations, Maxwell's relations and their applications, modified equations for U, H and S, relationship between Cp and Cv, Gibbs Helmholtz equations, Clausius Clapeyron equation. **Phase equilibria:** Thermodynamic properties of pure substances: Fugacity and Fugacity Coefficients, Activity and Activity Coefficients, partial molar properties, chemical potential, Gibbs-Duhem equation, Property changes of mixing. **Chemical reaction equilibria:** criteria of equilibrium, reaction stoichiometry, effect of temperature on equilibrium constant, Relation of equilibrium constants to composition: gas-phase reactions, liquid-phase reactions, equilibrium conversions for single reactions

#### References:

1. J.M Smith, H.C.VanNess and M.M.Abbot, Introduction to Chemical Engineering Thermodynamics,(7e), McGraw Hill, 2004.
2. K.V. Narayanan, A Textbook of Chemical Engineering Thermodynamics, Second Edition, Prentice Hall of India, 2013.
3. T.E. Daubert, Chemical Engineering Thermodynamics, McGraw-Hill, 1985.
4. Y.V.C.Rao, Chemical Engineering Thermodynamics, Universities Press, 1997.

#### CHE\*\*\*\*: CHEMICAL PROCESS CALCULATIONS [2 1 0 3]

Units and dimensions – Conversion of units; Physico-chemical properties of mixtures and mixtures. Chemical equations and stoichiometry; Properties of gases and mixtures – Ideal and real gases calculations; Humidity and Saturation –Humidity charts and their use; Material balances involving unit operations and unit processes – Material balances with recycle, bypass and purge; Energy and energy balances – Balances on non-reactive and reactive systems, Heat capacities, Heat of reaction, formation and combustion, Standard state, Hess law, Adiabatic reaction temperature and theoretical flame Temperature.

#### References:

1. David M. Himmelblau, James B. Riggs, Basic Principles and Calculations in Chemical Engineering, 8<sup>th</sup> Edition, Pearson Education, Inc. 2012.
2. Richard Felder, Ronald W. Rausseau, Lisa G. Bullard, Elementary Principles of Chemical Processes, 4<sup>th</sup> Edition, John Wiley and Sons, 2018.
3. A. Hougen, K.M. Watson and R.A. Ragatz, Chemical Process Principles, Part – I, John Wiley and Asia Publishing Co. 1970.
4. K.V. Narayana, B. Laxmikutty, Stoichiometry and Process Calculation, 2<sup>nd</sup> Edition, PHI Learning Pvt. Ltd. Delhi, 2017

#### CHE\*\*\*\*: MOMENTUM TRANSFER [3 1 0 4]

Properties of fluids -- Fluid statics – Static pressure, Introduction to fluid flow – Types of flow – Rheological classification- Basic equations of fluid flow – Continuity equation – One dimensional Euler and Bernoulli equation and applications – Flow measurement– Hagen-Poiseuille equation - Turbulence – velocity profile and shear stress – Darcy equation –Fluid flow past immersed bodies –Flow of fluids thorough bed of solids –Fluidization -- Dimensional analysis – Flow of compressible fluids –Fluid transportation machinery, Pneumatic conveyance – Agitation and mixing of liquids

#### References:

1. Warren McCabe, Julian Smith & Peter Harriott "Unit Operations in Chemical Engineering", (7e), McGraw-Hill, NY, 2017
2. J F Ricardson & J H Harker with J R Backhurt "Coulson and Richardson's Chemical Engineering" – Vol. I, Asian Books, New Delhi, 6e, 2006,

3. L. Bryce Andersen Alan S. Foust, Leonard A. Wenzel, Curtis W. Clump, Louis Maus, "Principles of Unit Operations", (2e), John Wiley and Sons, NY, 2015

1. 4. Badger, Walter L.; Banchemo, Julius T.; Banchemo, Julius T. "Introduction to Chemical Engineering", Tata McGraw Hill, Singapore, 1e, 2017.

#### CHE\*\*\*\*: MASS TRANSFER-I [2 1 0 3]

Introduction to mass transfer operations, Diffusion and mass Transfer: Molecular diffusion in fluids and solid, mass transfer coefficients, interphase mass transfer coefficient. Gas Liquid Operations: Equipment for gas liquid operations, Gas absorption. Solid-Fluid Operations: Crystallisation, Adsorption, Drying.

#### References:

1. Treybal, R.E. Mass Transfer Operations (3e), McGraw Hill Education, 2017.
2. McCabe, W., Smith, J., Harriott, P., Unit Operations of Chemical Engineering (7e), McGraw Hill Education, 2017.
3. Dutta, B.K., Principles of Mass Transfer and Separation Processes, Prentice Hall India Learning Private Limited, 2006.

#### CHM\*\*\*\*: PHYSICAL AND ORGANIC CHEMISTRY [ 3 1 0 4 ]

Thermodynamic treatment of solutions, Ideal mixtures, Partial molal quantities, Liquid-vapor free energies, vapour pressure and solution properties, colligative properties. Phase diagrams, Phase rule, Surface tension and vapor pressure, Immiscible liquids, Eutectic formation, solid compound formation, Boiling point diagrams, Distillation, adsorption of gases, and liquids. Electroanalytical methods:- Basic principles and applications of conductometric, potentiometric titrations., Chemical Kinetics, First-order and second order rate equations ,Half-life., Stereochemistry, Constitutional isomerism - Geometrical isomerism, Optical isomerism., Reaction intermediates, Structure, Stability and reactions of free radicals, Carbocations, carbanions and carbenes, Strength of organic acids and bases and Factors affecting that, Structure of benzene and aromaticity, Effect of substituents in mono and disubstituted benzene. Classification of Heterocyclic compounds, Basicity, Sources, structure and properties of monosaccharides, disaccharides and polysaccharides, Classification, Synthesis of amino acids and proteins, Physical and chemical properties. of Peptides, Color tests of proteins, Enzymes - Theories of enzymatic actions, Properties, Applications in industry, Theories of dyes - Bathochromic and Hypsochromic shift, Classification of dyes based on applications and

#### References:

1. B.R. Puri, L.R. Sharma, M.S. Pathania, Principles of Physical Chemistry, 48<sup>th</sup> Edition, Vishal Publications, Jalandhar, 2021.
2. P. Atkins, J. de Paula, Physical Chemistry, 11<sup>th</sup> Edition, Oxford Publication, New York, 2018.
3. D. A. Skoog, D. M. West, F. J. Holler, S. R. Gouch, Fundamentals of Analytical Chemistry, 9<sup>th</sup> Edition, Cengage Learning Andover, 2014.
4. G.M. Barrow, Physical Chemistry, 5<sup>th</sup> edition, Tata McGraw-Hill Education private limited, New Delhi, 2007.
5. I.L. Finar, Organic Chemistry, Vol I, 6<sup>th</sup> edn. Pearson Education, Singapore, 2012.

#### CHM\*\*\*\*: PHYSICAL AND ORGANIC CHEMISTRY LAB [0 0 3 1]

**Physical Chemistry:** Titration using conductometric method, potentiometric method, Percentage composition of binary mixture using viscometer and Abbe's refractometer, Bimolecular kinetics. **Organic Chemistry:** Preparation of m-dinitrobenzene, benzoic acid, and salicylic acid; Determination of the % purity of phenol and acetic acid.

### FOURTH SEMESTER

#### MAT\*\*\*\*: ENGINEERING MATHEMATICS-IV [ 2 1 0 3 ]

**Optimization Techniques:** Formation of Linear Programming problem, Graphical method, Simplex method, Penalty cost and two phase methods. **Probability & Random variables:** Finite sample spaces, conditional probability and independence, Bayes' theorem One dimensional random variable, mean, variance, Chebyshev's inequality. Two and higher dimensional random variables, covariance, correlation coefficient, regression, least squares principles of curve fitting. **Probability distributions:** Binomial, Poisson, uniform, normal, gamma, Chi-square and exponential. **Numerical methods:** Finite difference expressions for first and second order derivatives (ordinary and partial). Solution of BVP's in ODE. Classification of second order linear partial differential equations. Numerical solutions of two dimensional Laplace and Poisson equations by standard five point formula. Solution of one dimensional heat and wave equations by explicit methods. Crank-Nicolson method. Finite element method, Introduction, simple applications. **Z transform:** Difference equations representing physical systems, the z transforms, properties of z transforms, initial and final value theorems, solution of difference equations by the method of z transforms, convolution theorem.

#### Reference :

1. Erwin Kreyszig, Advanced Engineering Mathematics, 7<sup>th</sup> edition, 1993, John Wiley & Sons, Inc.
2. Meyer P.L., Introduction to probability and Statistical applications, 2<sup>nd</sup> edition, 1970, American Publishing Co.
3. Hamdy A Taha - Operation research, 7<sup>th</sup> edition, 2002, Pearson Education, Inc.
4. Grewal B.S - Higher Engineering Mathematics, 43<sup>rd</sup> edition, 2014, Khanna Publishers.
5. Sastry S.S - Introductory methods for Numerical Analysis, 5<sup>th</sup> edition, 2012, PHI Learning Private Limited.

#### CHE\*\*\*\*: PARTICLE TECHNOLOGY [2 1 0 3]

Particle size analysis, Sphericity of particle, Shape factor, Specific surface area and specific number of particle in the sample mixture, Sieve methods of analysis, Ideal and actual screen, Effectiveness and capacity of screen, Screening equipment, Size reduction, Energy relationships, Size reduction equipment, Crushers, Grinders, Separation based on motion of particle through fluids, Settling, Free and hindered settling, Terminal settling velocity of solid particles, Classifier, Sedimentation, Clarifier, Design of continuous thickener, Filtration and Centrifugation operation.

#### References:

1. Warren L. McCabe, Julian C. Smith, and Peter Harriott, Unit Operations of Chemical Engineering (7e), McGraw Hill Publication, NY, 2017.
2. Alan S. Foust, Leonard A. Wenzel, Curtis W. Clump, Louis Maus, and L. Bryce Andersen, Principles of Unit Operations, (2e), John Wiley and Sons, NY, 2015.
3. Walter L. Badger and Julius T. Bancho, Introduction to Chemical Engineering, Tata McGraw-Hill, NY, 2017.
4. J.M. Coulson, J.R. Richardson J.R. Backhurst, and J.H. Harker, Chemical Engineering –Volume 2, Particle Technology and Separation Processes, (6e), 2019.

#### CHE \*\*\*\*: MASS TRANSFER II [2 1 0 3]

Phase equilibrium, vapour liquid equilibrium, phase diagrams for binary solutions, dew point and bubble point calculations, T-xy, P-xy diagrams, deviations from ideality, azeotropes and its types, Distillation: binary component distillation- Flash vaporization, simple distillation, steam distillation, multicomponent distillation: Flash vaporization, simple distillation, Multi stage tray towers: Ponchon and Savarit & McCabe and Thiele. Liquid-Liquid Extraction: Liquid Equilibria, separation of solute by stage-wise, cross current and continuous contact of solvent. Solid-Liquid Extraction: Introduction, applications, cross current, and counter current leaching.

#### References:

1. Treybal R.E., Mass Transfer Operations (3e), McGraw Hill Education, 2017.
2. McCabe W., Smith J., Harriott P., Unit Operations of Chemical Engineering (7e), McGraw Hill Education, 2017.
3. Dutta B.K., Principles of Mass Transfer and Separation Processes, Prentice Hall India Learning Private Limited, 2006.

#### CHE\*\*\*\*: CHEMICAL REACTION ENGINEERING [3 1 0 4]

Elementary and Non-elementary reaction kinetics, Kinetics of homogeneous chemical reactions, Rate expressions, Temperature dependence of rate, differential, integral, half-life and total pressure method. Isothermal reactor design, Design of batch, semi-batch, CSTR and PFR, Reactors in series or/and parallel, Recycle reactor, Series and parallel reactions in flow reactors, Product distribution, Yield and selectivity, Maximizing the desired product in parallel, series reactions, series-parallel reactions and Denbigh reactions. Enzymatic Reaction - Michaelis-Menten Kinetics, Competitive and Non-competitive inhibition, Microbial Fermentation- substrate limiting and product limiting-batch/ plug flow and mixed flow fermenters.

#### References:

1. Fogler S. H., Elements of Chemical Reaction Engineering, Pearson; 6th edition 2020
2. Levenspiel O., Chemical Reaction Engineering (3e), Wiley; Third edition 2006.
3. Rawlings J.B. and Ekerd, J.G., Chemical Reactor Analysis and Design Fundamentals, Nob Hill Pub, Llc; 2nd edition ,2013
4. Smith, J.M, Chemical Engineering Kinetics (3e), McGraw-Hill, 3rd edition
5. Davis M.E., Davis R.E., Fundamentals of Chemical Reaction Engineering (1e), Dover Publications Inc.; Illustrated edition. 2012
6. Missen R.W., Mims C.A., Saville B.A., Introduction to chemical reaction engineering and kinetics, John Wiley & Sons Inc.

#### CHE\*\*\*\*: POLLUTION CONTROL AND SAFETY IN CHEMICAL INDUSTRY [ 2 1 0 3]

Biosphere- Nutrient and hydrologic cycles. Types of pollution and pollution control aspects in general and environmental legislation. Evaluation and characterisation of air and water pollutants. Treatment methods for air, water pollution. Sludge treatment and disposal. Principles of air pollution Plume behaviour- Meteorological factors affecting air Pollution. Pollution control aspects in specific chemical industry. Scientific and engineering aspects of safety in industries- considerations.

#### References:

1. Mahajan S.P., "Pollution Control in Process Industries", Tata Mc Graw Hill, 2008.
2. Rao C.S., "Environmental Pollution Control Engineering" (2e), New Age International Publishers, 2006.
3. Cavaseno V, "Industrial Air Pollution Engineering", McGraw Hill, NY, 1980

#### CHE \*\*\*\* : HEAT TRANSFER OPERATIONS [2 1 0 3]

Mechanism of heat transfer; Heat transfer flux and resistance. Thermal conductivity, Fourier's law of conduction; Conduction through the plane, cylindrical and spherical and composite walls. Natural and forced convection; Individual film and overall heat transfer coefficients; Convection in laminar and turbulent flows. Heat exchanger: Types of heat exchangers; Co-current and counter-current flows; Evaporators; Radiant energy distribution, Black body; Emissive power; Exchange of energy between two surfaces; Radiosity, Spectral Irradiation.

#### References:

1. F.P. Incropera and D.P. Dewitt – Introduction to Heat and Mass Transfer, 7th Edition (Wiley), 2007
2. McCabe and Smith –Unit Operations of Chemical Engineering, 7<sup>th</sup> edition
3. Donald Q Kern- Process Heat Transfer, McGraw Hill, 2017.
4. William Henry McAdams- Heat Transmission, 3<sup>rd</sup> Edition, McGraw Hill.

#### CHE\*\*\*\*: MOMENTUM TRANSFER LAB [0 0 3 1]

Bernoulli's Experiment – Calibration of flow meters, flow through circular pipe, annulus, v-notch, packed bed and fluidized bed – Centrifugal pump characteristics.

#### CHE\*\*\*\*: NUMERICAL METHODS FOR CHEMICAL ENGINEERS LAB [0 0 3 1]

Chemical Engineering problems related to Process Calculations, Momentum Transfer, Heat Transfer and Mass Transfer-I will be solved using numerical methods such as Bisection method, False position method, Secant method, Newton-Raphson method, Linear Algebraic Equations, Runge-Kutta method, Predictor-Corrector method, Shooting method, Finite difference method, Crank-Nicholson method; Bender Schmidt method with the help of computer software such as MATLAB and EXCEL.

#### FIFTH SEMESTER

#### CHE\*\*\*\*: PROCESS DYNAMICS AND CONTROL [3 10 4]

Introduction to process control: components of control system, control relevant process modelling; Laplace Transform; Linearization; Transfer function models: effect of poles, zeros and time delays on system response; Dynamics of First, Second and Higher order systems; Control system instrumentation; Introduction to Feedback control: effect of proportional, integral and derivative action, responses of P, PI and PID controllers; Controller selection, design and tuning; Stability analysis of closed loop systems, Frequency response: Bode diagrams; Nyquist Plot; Multivariable and advanced control strategies

#### References:

1. Stephanopoulos G., Chemical Process Control: An Introduction to Theory and Practice (1e), Pearson Education India, 2015.
2. Seborg D.E., Edgar T.F., Mellichamp D.A., Doyle III F. J., Process Dynamics and Control (4e), John Wiley and Sons, 2016.
3. Coughanowr D.R., LeBlanc E.S., Process Systems Analysis and Control (3e), McGraw Hill, 2009.
4. Marlin T.E., Process Control: Designing of Processes and Control Systems for dynamic performance (2e), Mc Grew Hill, 2000.
5. Bequette B.W., Process Control, Modelling, Design and Simulation, Prentice Hall International, 2003.

#### CHE \*\*\*\* : PROCESS MODELING AND SIMULATION [2 1 0 3]

Models and model building, principles of model formulation, precautions in model building, Classification of models. Lumped parameter Models: steady and unsteady state- tank model, Reaction –kinetic systems, Vapour –liquid equilibrium operation. Distributed parameter models (steady state): solution of split boundary value problems, counter current heat exchanger, tubular reactor with axial dispersion, Distributed parameter models (unsteady state, one dimension): Finite difference method, convection problems- explicit and implicit centred difference methods; diffusive problems- Crank Nicolson finite difference scheme, heat exchanger, gas absorbers and dynamics of tubular reactor with dispersion.

#### References:

1. Ramirez W.F., Computational Methods in Process Simulations (2e), Butterworth publishers, 1997.
2. Franks R.E., Modelling and simulation in Chemical Engineering, John Wiley & Sons, 1972.
3. Hangos K., Cameron I., Process Modelling and Model Analysis, Academic Press, 2001.
4. Ramakrishna D., Population Balance-Theory and Applications to Particulate systems in Engineering (1e), Academic Press, 2000.

#### CHE \*\*\*\* : DESIGN OF CHEMICAL PROCESS EQUIPMENT [2 1 0 3]

Introduction to mechanical design, Vessel classification, design codes and general design consideration, Design of cylindrical and spherical vessels under internal pressure, Design of heads and closures. Design of cylindrical and spherical vessels under external pressure. Design of shell and tube heat exchangers, Design of condensers, Design of single and multiple effect evaporators, design of distillation columns & absorption columns.

#### References:

1. Coulson and Richardson's Volume 6, Chemical Engineering design (4e), Elsevier Butterworth-Heinemann Publishers, 2005.
2. Kern D.Q., Process Heat transfer, McGraw-Hill Publishers, 2017.
3. Joshi M.V., Mahajani V.V., Process Equipment Design (4e), MacMillan Publishers, 2009
4. Indian Standard for unfired pressure vessel, IS 2825-1969
5. Indian Standard for Heat Exchangers, BIS 4503-1967
6. Bhattacharya B.C., Introduction to Chemical Equipment Design – Mechanical aspects, CBS Publishers, 2017.
7. Brownell L.E., Young E.H., Process Equipment Design, Wiley Publications, 2009.

#### CHE \*\*\*\* : TRANSPORT PHENOMENA [2 1 0 3]



Prediction of transport coefficients: viscosity, thermal conductivity and diffusivity and their dependence with temperature, pressure and composition. Kinetic theories of viscosity, thermal conductivity and diffusivity. Shell balance for momentum, energy and mass transfer: unidimensional velocity-temperature and concentration profiles momentum, energy and mass flux at the surface. Introduction to general transport equations for momentum, energy and mass transfer in Cartesian –cylindrical and spherical co-ordinates- solutions in one dimension. Velocity, temperature, concentration distribution with more than one independent variable

#### References:

1. Bird R.B., Stewart W.E., Lightfoot E.W., Transport Phenomena (2e), John-Wiley, 2006
2. Brodkey R.S., Hershey C., Transport Phenomena- A unified approach, McGraw Hill Book Company, 2003
3. Slattery J.C., Advanced Transport Phenomena, Cambridge University Press, 2012
4. Geankoplis C.J., Transport Process and Unit Operation (3e) , Prentice-Hall , 2015

#### CHE\*\*\*\* : HEAT TRANSFER LAB [0 0 3 1]

Experiments are based on the following topics: conduction, convection, radiation, overall heat transfer coefficient, dirt resistance calculation. Surface renewable coefficients, bare and finned tube heat exchangers, film and drop condensation.

#### CHE\*\*\*\*: MASS TRANSFER LAB [0 0 3 1]

Experiments are based on following topics: Vapour-liquid equilibria, Simple distillation – vaporization and thermal efficiency of steam distillation – distillation under total reflux in a packed column – studies in batch adsorption – diffusivity by Stephen's method – mass transfer coefficient in dissolution of solid – liquid-liquid extraction –simple and cross flow leaching – experimental determination of liquid-liquid equilibrium data – drying of solids in fluidized bed dryer – extraction of solute in packed bed column – crystallization process in a batch crystallizer – tray efficiency of bubble cap distillation column

### SIXTH SEMESTER

#### CHE\*\*\*\* : CHEMICAL PROCESS INDUSTRIES [3 0 0 3]

Indian industry -A brief review- Industrial gases. Chloralkali industry. Hydrochloric acid, Soda ash. Fertilizer industry: Ammonia, Nitric acid, Urea. Oils, fats and waxes: Hydrogenation of oil, Soaps and detergents, Glycerin recovery. Petroleum industry. Pulp and paper - Pulping methods, black liquor – Paper and paperboard. Sugar and starch: Sugar – Starch and modified starches, Glucose – Fermentation, Industrial alcohol – Absolute alcohol – Acetone and Butanol. Polyethylene – Viscose rayon, Nylon 6 and Nylon 66. Natural and synthetic rubber

#### References:

1. Charles E. Dryden, Outlines of Chemical Technology, Edited and Revised by M. Gopala Rao and Marshall Sittig, Affiliated East Press Ltd., 3<sup>rd</sup> Edn., 1997.
2. Austin G.T., Shreve's Chemical Process Industries, 5th Edn, McGraw-Hill, 2017.
3. Groggins, P. H, Unit processes in organic synthesis Tata McGraw-Hill, 2004.

#### CHE\*\*\*\*: COMPUTER-AIDED SIMULATIONS IN CHEMICAL PROCESS PLANTS [2 1 0 3]

Introduction to steady-state flow sheeting and the design process. Steady state process simulation using sequential modular approach and equation-oriented approach. Convergence of tear streams. Introduction to process simulation, computerized physical properties calculations, thermodynamic property analysis, flowsheet features, simulation of simple units – Mixers/Splitters, Pressure Changers, Heater, Reactors, Design and rating of Heat Exchangers, Design of Distillation Column and Column Internals. Model Analysis Tools: Optimization and Sensitivity, Flow sheeting Options: Design Specifications, Simulation of Plant-wide Structure /Chemical Plants. Case studies.

#### References

1. Process Flow sheeting, Westerberg A. W., Hutchison H. P., Motard R. L. and Winter P., Cambridge University Press, 2011.
2. Process Plant Simulation, Babu B. V., Oxford University Press, 2004.
3. Introduction to Software for Chemical Engineers, Mariano Martin Martin, CRC Press, 2015.
4. "ASPEN PLUS® Chemical Engineering Applications", Kamal I. M. AlMalah, Wiley, 2017.
5. Advanced CO<sub>2</sub> Capture Technologies, Absorption, Adsorption, and Membrane Separation Methods, Shin-ichi Nakao, Katsunori Yogo, Kazuya Goto, Teruhiko Kai, Hidetaka Yamada, Springer, 2019.

#### CHE\*\*\*\*: CHEMICAL REACTOR THEORY [3 1 0 4]

RTD in chemical reactors, distribution functions and models. Temperature effects, Design of adiabatic/non-adiabatic and non-isothermal batch and flow reactors, Optimum temperature progression, multiple steady states. Heterogeneous reactions, Rate equations, F-S non-catalytic reactions, models, Kinetic regimes, Heterogeneous catalysis, classification of catalysts, Kinetics of heterogeneous solid catalyzed gas reactions, Mathematical models, mechanism, External transport processes, Intra pellet mass transfer, Multiphase reactors kinetics and design.

#### References:

1. Scott Fogler, H, Elements of Chemical Reaction Engg – PH- 6<sup>th</sup> Edition- 2020.
2. Octave Levenspiel, Chemical Reaction Engineering, Wiley & Sons - 3rd Edition, 2021.

3. Rawlings J.B. and Ekerd, J.G., Chemical Reactor Analysis and Design Fundamentals, Nob Hill – 2<sup>nd</sup> Edition, 2022.
4. Smith, J.M, Chemical Engineering Kinetics, 3<sup>rd</sup> edition, McGrawHill, International student edition
5. Mark E Davis, Robert E Davis, Fundamentals of Chemical Reaction Engineering, 1<sup>st</sup> edition, McGrawHill, 2003
6. Ronald W. Missen, Charles A. Mims, Bradley A. Saville; Introduction to chemical reaction engineering and kinetics, John Wiley & Sons, Inc.

#### CHE\*\*\*\*: ARTIFICIAL INTELLIGENCE AND MACHINE LEARNING IN CHEMICAL ENGINEERING [3 1 0 4]

Introduction to AI & ML, supervised and unsupervised learning. Linear regression, Cost/ Objective function. Gradient descent algorithm, Linear regression with multiple variables- gradient descent algorithm. Classification, objective function of logistic regression. Concept of regularization. Neural networks. Bias-Variance trade-off, Support vector machines, Clustering algorithm. Orthogonal projection, PCA, PLS. An algorithm developed and analyzed in MATLAB / PYTHON software. Application in process system engineering.

#### References:

1. Stephen Marsland, "Machine Learning", Second edition CRC Press, 2014
2. Steven L. Brunton and J. Nathan Kutz, "Data-Driven Science and Engineering: Machine Learning, Dynamical Systems, and Control" Edn., 2, Cambridge University Press; 2022.
3. Alpaydin Ethem, "Introduction to Machine Learning", Edn. 2, PHI, New Delhi.
4. Shalev-Shwartz Shai; Ben-David Shai, "Understanding machine learning", Cambridge University Press, 2017.
5. Saikat Dutt, Subramanian Chandramouli and Amit Kumar Das, "Machine Learning" 1<sup>st</sup> edition, Pearson, 2018.

#### CHE\*\*\*\*: PROCESS MODELING AND SIMULATION LAB [0 0 3 1]

Experiments based on simulation of steady state – flash drum, reactors, distillation column, absorber, heat exchanger and chemical plants using ASPEN PLUS. Simulation of unsteady state operation of chemical plants using ASPEN DYNAMICS

#### CHE\*\*\*\*: REACTION ENGINEERING AND PROCESS CONTROL LAB [0 0 3 1]

Experiments based on the following topics: Homogeneous non-catalytic liquid phase kinetic studies using batch reactor, semi-batch reactor, PFR and CSTR. Studies on recycle reactor. RTD Studies in PFR and CSTR - Dynamic response of systems: first order non-linear, thermometric; second order non-interacting and interacting by introducing a step input. Linearization of a non-linear system and comparison of dynamic response with the actual response, Valve characteristics, Studies on P, PI, and PID controllers; control of systems with cascading and ratio effects

### MINOR SPECIALIZATIONS

#### I. Petroleum Engineering

#### CHE\*\*\*\* : NATURAL GAS ENGINEERING [3 0 0 3]

Types of natural gas resources; properties of natural gas; gas reservoir deliverability; construction of IPR curve, well deliverability testing; well bore performance; choke performance: sonic and subsonic flow; well deliverability: nodal analysis, production forecast; Natural gas processing: gas- liquid separators, low temperature separation; gas sweetening & dehydration; measurement and transportation; liquid loading, hydrate cleaning and pipeline cleaning; advances in natural gas production engineering.

#### References:

1. Guo B., Ghalambor A., Natural Gas Engineering Handbook, Gulf Publishing Company, 2<sup>nd</sup> Edition -2012
2. Katz D. L., Lee R. L., Natural Gas Engineering, McGraw Hill, 1990.
3. Guo B., Lyons W. C., Ghalambor A., Petroleum Production Engineering: A Computer Assisted Approach, 1<sup>st</sup> Edition, Elsevier, 2007.
4. Ahmed T., McKinney P. D., Advanced Reservoir Engineering, Elsevier, 1<sup>st</sup> Edition – 2004.

#### CHE\*\*\*\*: OIL AND GAS RESERVOIR ENGINEERING [3 0 0 3]

Basic concepts of reservoir engineering: calculation of hydrocarbon volumes, fluid pressure regimes, recovery factor, volumetric gas reservoir, hydrocarbon phase behaviour; PVT analysis for oil: definition of parameters, fluid sampling, laboratory testing; Material balance applied to oil reservoirs; reservoir drive mechanisms, solution gas drive, gas cap drive, natural water drive; Darcy's law and applications: fluid potential, radial steady state flow, well stimulation, two phase flow: effective and relative permeability; Radial flow differential equation, conditions of solution; application of the stabilized inflow equations; enhanced oil recovery.

#### References:

1. Dake L. P., Fundamental of Reservoir Engineering, Elsevier, 2007.
2. Smith H. C., Tracy G. W., and Farrar R. L., Applied Reservoir Engineering: Volume I and II, OGCI, 2008.
3. Satter A., Baldwin J., and Jepsen R., Computer-Aided Reservoir Management, Pennwell, 2000.

4. Ahmed Tarek, Reservoir Engineering Handbook (4e), Gulf professional publishers, 2010.

#### **CHE\*\*\*\*: PETROLEUM REFINERY ENGINEERING ( THEORY AND LAB) [2 0 3 3]**

Crude oil origin, composition, characterization, and classification; Refinery products and test methods; Design of crude oil distillation column; Refinery processes: thermal, catalytic, and hydrocracking, catalytic reforming, isomerization, alkylation, polymerization, lube oil processing, coking, hydro treatment, gas processing.

Laboratory: Experiments are based on determination of vapour pressure, flash point, fire point, pour point, smoke point, aniline point, viscosity, viscosity index, calorific value, carbon residue, softening point, and penetration index of petroleum fractions.

#### **References:**

1. James G Speight, The Chemistry and Technology of Petroleum (4e), CRC Press, 2006.
2. Nelson W. L., Petroleum Refining Engineering (4e), McGraw-Hill, 1974.
3. Bhaskara Rao B. K., Modern Petroleum Refining Processes (5e), Oxford & IBH, 2009.
4. Meyers R. A., Handbook of petroleum refining processes (3e), McGraw-Hill, 2004.

#### **CHE\*\*\*\*: PROCESS INTEGRATION FOR PETROLEUM INDUSTRIES [3 0 0 3]**

Understand the importance of energy integration in a petroleum industry, Energy integration, Focus on Pinch Analysis, Key Steps of Pinch Technology, Basic Elements of Pinch Technology: Grid diagram, Composite curve, Problem table algorithm, Grand composite curve. Heat Exchanger Network (HEN): Energy targeting, Area targeting, Number of units targeting. Designing of HEN: Pinch design methods, Heuristic rules, Stream splitting, Design of maximum energy recovery (MER); Heat Integration of Equipment's.

#### **References:**

1. Kemp I. C., Analysis and Process Integration: A User Guide on Process Integration for the efficient use of energy (2e), Butterworth-Heinemann (Elsevier) publisher, 2007.
2. Smith R. M., Chemical Process: Design and Integration, John Wiley & Sons, 2005.
3. Biegler, L. T.; Grossmann I. E.; Westerberg, A. W., Systematic Methods of Chemical Process Design, Prentice Hall, New-Jersey, 1997.

### **II. Pollution Control Engineering**

#### **CHE\*\*\*\* : INDUSTRIAL WASTE WATER ENGINEERING (THEORY & LAB) [2 0 3 3]**

Wastewater treatment quality criteria and effluent standards, Preliminary treatment processes, Primary treatment process, Biological treatment processes, microbial kinetics, nitrification and denitrification, Activated Sludge process, trickling filters and rotating biological contactors, advanced treatment processes Advanced treatment processes, Concept of zero liquid discharge. Lab may include tests for water/wastewater quality like pH, turbidity, DO, COD, BOD, TOC, total solids, fixed solids, dissolved solids, fluoride, residual chlorine, determination of particulate matter (PM<sub>2.5</sub> and PM<sub>10</sub>) in air, desiccant dehumidifiers.

#### **References:**

1. Metcalf and Eddy, Wastewater Engineering: Treatment and Reuse (5e), McGraw Hill, 2013.
2. Edwards J. D., Industrial Waste Water Treatment: A Guide Book (1e), CRC Press, 2019.
3. Patwardhan A. D., Industrial Waste Water Treatment, Prentice Hall India, 2009.
4. Ranade V. V., Bhandari V. M., Industrial Wastewater Treatment, Recycling and Reuse (2e), Prentice Hall India, 2017.
5. Droste R. L., Theory and Practice of Water and Wastewater Treatment, John Wiley & Sons, 2018.
6. Larry .D. Benefield, Clifford W. Randall "Biological process design for wastewater treatment", Prentice Hall publishers, 1989

#### **CHE\*\*\*\* : SOLID AND HAZARDOUS WASTE MANAGEMENT [3 0 0 3]**

Classification of solid wastes, Functional elements of Solid Waste Management (SWM), Regulatory aspects of SWM, Waste Characteristics, Environmental and health effects, Solid waste storage and collection, Transfer stations, Waste Processing techniques, Source reduction, recycle and recovery, Sanitary landfill, Landfill liners, Leachate and landfill gas management, Composting, Biogasification, Incineration, Introduction to Hazardous Waste Management (HWM), Guidelines for (HWM), International regulatory framework for HWM, Characterization of hazardous wastes, Packing and labelling of hazardous wastes, Storage, transport and disposal of hazardous wastes, Concept of Integrated waste management.

#### **References:**

1. Tchobanoglous G., Theisen H., Eliassen R., Solid Wastes: Engineering Principles and Management Issues, McGraw Hill, 1977.
2. Freeman H. W., Standard Handbook of Hazardous waste Treatment and Disposal (2e), McGraw Hill, 1997.
3. McBean E. A., Rovers F. A., Farquhar G. J., Solid Waste landfill Engineering and Design, Prentice Hall, 1995.
4. Lees F., Lees' Loss Prevention in the Process Industries: Hazard identification, assessment and control (3e), Butterworth-Heinemann, 2004.
5. Rao M. N., Sultana R., Kota S. H., Solid and Hazardous Waste Management: Science and Engineering (1e), B S Publications (imprinted by Elsevier), 2016.

#### **CHE\*\*\*\* : AIR POLLUTION MONITORING AND CONTROL [3 0 0 3]**

The earth's atmosphere, structure and composition, air pollution history, sources and emissions, meteorology and instruments, gas sampling, atmospheric motion and pollutant transport, atmospheric stability, gas phase chemistry and photochemical smog, air pollution monitoring, aerosols and particulate matter, SO<sub>x</sub>, NO<sub>x</sub>, VOCs, CO<sub>2</sub>, CO, particulate matter and their reduction, exposure and health effects, climate change, air pollution modelling, fixed box, Gaussian plume models

#### **References:**

1. Air Pollution, M N Rao and H V N Rao, McGraw Hill Education Pvt Ltd 2013
2. Martin Crawford, Pollution control theory, McGraw Hill, NY, 1976
3. Joe LedBetter, Air Pollution Part A & B, Marcel and Dekker, 1972
4. S. M. Khopkar, Environmental pollution Monitoring and control, New age Int, ND-2004
5. K.E Noll and T.L.Miller, Air Monitoring survey design, (1e), Ann Arber Science, 1977

#### **CHE\*\*\*\*: ENVIRONMENTAL IMPACT ASSESSMENT & MANAGEMENT PLAN [3 0 0 3]**

Environmental impact assessment (EIA), history, Environmental movements, EIA laws and acts, EIA Methodologies, Adhoc methods, matrix methods, Network method etc., Cost/benefit Analysis, EIA 1994, 2006, 2020, Methodology for the assessment of ground water, air, soil, water, case studies.

Environmental management - principles, problems and strategies, Environmental audit, introduction to ISO and ISO 14000, Life cycle assessment, Triple bottom line approach, Ecological foot print, Carbon trading, Sustainable development, case studies.

#### **References:**

1. L. W. Canter, Environmental Impact Assessment, (2e), McGraw-Hill, 1997
2. Environmental Impact Assessment Methodologies, by Y. Anjaneyulu, B.S. Publication, Sultan Bazar, Hyderabad (2006).
3. Environmental Impact Assessment, New age publishers, Barathwal, 2012.

### **III. Renewable Energy Engineering**

#### **CHE\*\*\*\* : RENEWABLE ENERGY [3 0 0 3]**

Solar radiation, measurement and estimation; empirical relations, solar collectors and types, Solar drying, Active and passive heating and cooling of buildings, Solar thermal power generation, and Solar Pond. wind power density, power in a wind stream, wind turbine efficiency, solidity, HAWT, VAWT, and tower design. Biomass classification, handling of biomass. Biogas technology, Pyrolysis, and Gasification techniques. Hydroelectric power plants, types and components, site feasibility studies.

#### **References:**

1. Goswami D.Y., Frank Kreith, Jan. F. Kreider, "Principles of Solar Engineering", 3<sup>rd</sup> Edition, Taylor & Francis, 2015.
2. Mukund & Patel R., Wind and Solar Power Systems., 3rd Edition, Taylor & Francis, 2021.
3. Chakravarthy A, "Biotechnology and Alternative Technologies for Utilization of Biomass or Agricultural Wastes", Oxford & IBH publishing Co 1989.

#### **CHE\*\*\*\* : SOLAR ENERGY [3 0 0 3]**

Solar spectrum, Solar radiation data, collection of solar energy, Flat plate collectors, parabolic collectors, compound parabolic collectors, Solar air heater, Solar water heater, Solar concentrators, characteristic parameters, types of concentrators materials in concentrators, Solar cooking, Solar drying, Solar distillation and solar refrigeration, Solar Chimney, Solar thermal power generation, Central Power Station System, Distributed PV System, Standalone PV system, grid Interactive PV System, hybrid solar PV system, materials for solar PV cells.

#### **References:**

1. Sukhatme. S.P., J.K.Nayak "Solar Energy", 4<sup>th</sup> edition, Tata McGraw Hill Publishing Company Ltd., New Delhi, 2017.
2. Tiwari. G.N., Solar Energy – "Fundamentals Design, Modelling & Applications", Narosa Publishing House, New Delhi, 2020.
3. Chetan Singh Solanki, Solar Photovoltaics, "Fundamentals, Technologies and Applications", PHI Learning Private Limited, New Delhi, 2015.
4. John R. Balfour, Michael L. Shaw, Sharlave Jarosek, "Introduction to Photovoltaics", Jones & Bartlett Publishers, Burlington, 2011.
1. 5.D. Yogi Goswami, Frank Kreith, Jan. F. Kreider, "Principles of Solar Engineering", 2nd Edition, Taylor & Francis, 2000
5. Garg .H.P, Prakash .J, "Solar Energy Fundamentals and Applications", Tata McGraw-Hill, 2005.
6. Duffie J. A and Beckman, W .A., "Solar Engineering of Thermal Process", John Wiley, 2006.

#### **CHE\*\*\*\*: FUEL CELL & HYDROGEN ENERGY [3 0 0 3]**

Hydrogen energy - Hydrogen: Hydrogen production methods, Fuel cell BASICS, Fuel cell thermodynamics, Fuel cell types, Fuel Cell Performance, Activation, Ohmic and Concentration over potential, Fuel cell design and components, Overview of intermediate/high-temperature fuel cells, Current issues in fuel cells

#### **References:**

1. Larminie J. and Dicks A., Fuel Cell Systems Explained, 2nd Edition, Wiley (2003)
2. Xianguo Li, Principles of Fuel Cells, Taylor and Francis (2005)

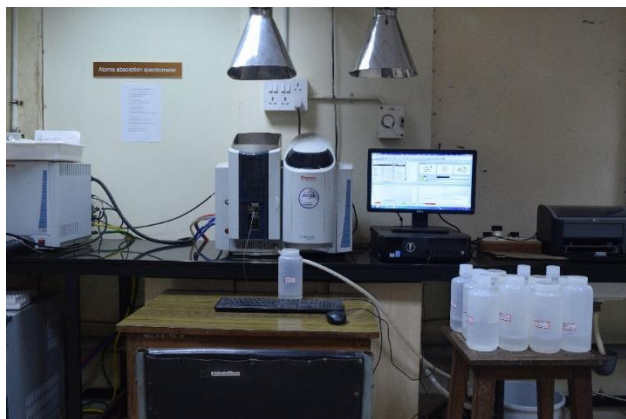
- Srinivasan S., Fuel Cells: From fundamentals to Applications, Springer (2006)
- O'Hayre, S.W.Cha, W.Colella and F.B.Prinz, Fuel Cell Fundamentals, Wiley (2005)
- Bard A.J. and Faulkner L.R, Electrochemical Methods: Fundamentals and Applications, 2nd Edition, Wiley 2000.
- Faghri A and Zhang Y., Transport Phenomena in Multiphase Systems, Elsevier 2006.

#### CHE\*\*\*\* : BIO ENERGY ENGINEERING [3 0 0 3]

Biomass sources and classification, Characteristics preparation, Chemical composition and properties of different biomass materials and bio-fuels. Sugarcane molasses and other sources for fermentation ethanol. Sources and processing of oils and fats for liquid fuels. Energy plantations. Briquette of loose biomass, drying storage and handling of biomass. Biogas technology, Feedstock for biogas production, Aqueous waste containing biodegradable organic matter, animal residues, microbial and biochemical aspects, operating parameters for biogas production, kinetics and mechanism, dry and wet fermentation. Digesters for natural applications, High rate digesters for industrial waste water treatment. Bio-ethanol and bio-diesel technology, Production of fuel ethanol by fermentation of sugars, gasohol as a substitute for petro, Trans-esterification of oils to produce bio-fuels, Pyrolysis and gasification of biomass, Thermochemical conversion lignocelluloses biomass, Biomass processing for liquid fuel production, Pyrolysis of biomass. Pyrolysis regime, effect of particle size, temperature and products obtained, Thermo-chemical gasification principles, Effect of pressure temperature and introduction of steam and oxygen. Combustion of biomass and co-generation systems, Combustion of woody biomass. Theory, calculation, and design of equipment. Co-generation in biomass processing industries, Combustion of rice husk, use of bagasse for cogeneration.

#### References:

- A Chakraverthy, Biotechnology and alternative technologies for utilization of biomass or agricultural wastes, (1e), Oxford & IBA, New Delhi. 1989.
- K M Mittal, Biogas systems: Principles and applications, (1e), New Age International Publishers (P) Ltd. 1996.
- P. Venkata Ramana, S. N. Srinivas, Biomass energy systems, (1e), Tata energy Research Institute New Delhi, 1996.



### PROGRAM ELECTIVES

#### CHE \*\*\*\*: MOLECULAR MODELING AND SIMULATION [2 1 0 3]

Introduction to molecular modeling, potential energy surfaces, molecular orbital theory, density functional theory, molecular mechanics and force fields, introduction to programming methods and algorithms used in the course, molecular dynamics simulations, molecular dynamics of hard spheres, periodic boundaries, ensembles, Monte Carlo simulations, free energy calculations, phase equilibria calculations, interfacial properties, rare events.

#### References:

- M. P. Allen & D. J. Tildesley Computer Simulation of Liquids, Oxford University Press, 1987.
- Daan Frenkel & Berend Smit Understanding Molecular Simulation, 2nd Ed. Elsevier 2002.
- Anthony Stone, The Theory of Intermolecular Forces, 2nd Ed. Pearson, 2013.
- Andrew Leach; Molecular Modelling – Principles and Applications, 2nd Ed. Prentice Hall, 2001

#### CHE\*\*\*\*: ADVANCED PROCESS CONTROL [2 1 0 3]

Review of classical control, Enhancement of single loop control performance and MIMO system analysis: A brief review of classical control concepts, Design of feed forward and ratio controls, Study of cascade control system. Design of Time delay compensator (Smith predictor). Interaction Analysis in MIMO systems. RGA Analysis. Design of De-couplers. Introduction to adaptive control strategy. State space representation of continuous time systems & its analysis: Review of Matrix algebra, State space representation of continuous time systems. Development of state space models. Analysis of state space models. Linearization of nonlinear system, Concept of Controllability and Observability. Controller design using pole placement approach. Stability of linear control system. (Jury's stability criteria and Eigen value approach). Models for computer control: Introduction to discrete

time system and analysis using Z-transform. Development pulse transfer function. Discrete state space representation. Stability of linear discrete systems. Design of experiments for development of control relevant models. Models for computer control from input-output data. Discrete dynamic models, Impulse response models and step response models. Parameter estimation problem. Parameter estimation of Black box models (i.e. ARX, ARMAX Models). State Estimator & model predictive control: Development of model based control. Design of State estimation and Observers, soft sensors, recursive least square estimation, Kalman Filter, linear quadratic optimal control (LQOC), model predictive control (MPC). Introduction to statistical process control.

#### References:

- Seborg D.E., Edgar T.F., Mellichamp, Process dynamics and control, (2e), John Wiley & sons, 2004
- Harmon Ray W., Babatunde Ogunnaike. Process dynamics, modeling and control, Oxford University press. 1994
- Ogata K., Discrete Time Control systems (2e), Pearson Education, 2005.
- Astrom K. J. and Wittermark B., Computer-Controlled Systems: Theory and Design (3e) Prentice Hall; 1996
- Tangirala A. K., Principles of System Identification: Theory and Practice, CRC Press, 2005.
- Lennart Ljung, System Identification: Theory for the users (3e), Prentice Hall; 2005.

#### CHE\*\*\*\*: APPLIED INTERFACIAL ENGINEERING [3 0 0 3]

General introduction of colloids and interfaces, the role of mixing and entropy, Colloid stability, colloid behavior at surfaces, Experimental interrogation of colloids and surfaces, Understanding adsorption at surfaces (Thermodynamics of interfaces), and its application, Self-assembly of Amphiphiles (surfactants), Particles at interfaces and Applications, Novel fabrication of nanostructured particles and applications, Electron transfer across interfaces and applications, Latest trends in interfacial science and latest innovation in interfacial engineering applications.

#### References:

- Hiemenz, P. C, Rajagopalan, R., Principles of Colloid and Surface Chemistry, (3e), Marcel Dekker, New York, 1997.
- Rosen M. J., Surfactants and Interfacial Phenomena, Wiley-Interscience Publication, New York, 1978.
- Adamson, A. W. Gast, A. P., Physical Chemistry of Surfaces, Wiley-Interscience, New York, 1997.
- Evans D. F., Kakan Wennerstrom, The Colloidal Domain: Where Physics, Chemistry, Biology, and Technology Meet (Advances in Interfacial Engineering), Wiley-VCH, 1999
- Israechvili J., Intermolecular & Surface Forces (2e), Academic Press, 1992.

#### CHE \*\*\*\* ENERGY ENGINEERING [3 0 0 3]

Classification. characterisation and testing of solid liquid and gaseous fuels. Theories on the origin and processing of solid and liquid fuels. Gaseous fuels- manufacture and properties. Terminology and types of combustion techniques - calculation of air requirement, grates, burners and stokers. Furnaces- Classification, construction and types used in process industries. Energy scenario in India, renewable sources of energy. Energy audit and energy conservation in different sectors.

#### References:

- Sharma, S.P., Chander Mohan, "Fuels and Combustion", Tata McGraw-Hill, .
- Saha, A.K., "Combustion Engineering and Fuel technology", Oxford Press.
- Gilchrist, J.D., "Fuels, Furnaces and Refractories", Pergamon Press,
- Manson L. Smith, Kerri W. Stinson, "Fuels and Combustion", McGraw-Hill,

#### CHE \*\*\*\*: INTRODUCTION TO BIOCHEMICAL ENGINEERING [3 0 0 3]

Introduction; Principles of Microbiology; Chemicals of Life: Carbohydrates, Amino acids, Proteins, Lipids, Nucleic acids; Cell Nutrients, Growth Media; Kinetics of enzymes; Inhibition, production, purification, immobilization and application of enzymes; Metabolic pathways and energetic of the cell: Glucose, Nitrogen, and Hydrocarbon metabolism; Overview of biosynthesis, Anaerobic metabolism, Autotrophic metabolism; Transport across cell membranes; Cell growth: Batch growth and Quantification of growth kinetics

#### References:

- Bailey J.S., Ollis D.F., Biochemical Engineering Fundamentals (2e), McGraw-Hill, 2017
- Shuler M.L., Kargi F., Delisa M., Bioprocess Engineering: Basic Concepts (3e), 2017
- Blanch H.W., Clark D.S., Biochemical Engineering (2e), CRC Press, 1997

#### CHE \*\*\*\* : MATERIALS SCIENCE AND ENGINEERING [2 1 0 3]

Historical perspective, scope of materials science and engineering, atomic structure and interatomic bonding, Lattices, basic idea of symmetry, Bravais lattices, unit cells, crystal structures, crystal planes and directions, co-ordination number. Single crystals, polycrystalline, non-crystalline, nanocrystalline materials. Imperfections in solids: point defects, line defects, surface defects. Solid solutions, phases, phase diagrams. Diffusion phenomenon, phase transformations. Strengthening mechanisms. Classification of materials, properties of materials. Structure, properties and applications of different metals and alloys, ceramics, and polymers.

#### References:

- Callister W. D. Materials Science and Engineering, an Introduction, John Wiley and Sons Inc. Singapore 2014



- Raghavan. V., Physical Metallurgy: Principle and Practice, Prentice Hall India Pvt Ltd, 2004.
- Dieter G. E, Mechanical Metallurgy, 3<sup>rd</sup> Ed, Mcgraw Hill, London, 2017.

#### **CHE \*\*\*\*: NON-NEWTONIAN FLUID FLOW IN THE PROCESS INDUSTRIES [3 0 0 3]**

Classification of fluid behaviour and types of non-Newtonian fluids and their mathematical model representation, Rheometry for non-Newtonian fluids: capillary, rotational, normal stress, controlled stress, yield stress rheometers, Generalized Reynolds number of power law and Bingham plastic fluids and pressure drop calculation of Power law fluids and Bingham plastic fluids in pipes. Flow of Power law fluids in noncircular pipes, Flow regimes of gas –non-Newtonian fluids in pipes.

##### **References:**

- Chhabra R. P. and Richardson J. F., Non-Newtonian flow in the process Industries, Butterworth and Heinemann, 1999.
- McCabe W., Smith J., Harriott P., Unit Operations of Chemical Engineering (7e), McGraw Hill Education, 2017.
- Carreau P. J., DeKee D. C. R., Chhabra R. P., Rheology of Polymeric Systems: Principles and Applications, Hanser Publishers, 1997.

#### **CHE \*\*\*\*: PROCESS DATA ANALYSIS [2 1 0 3]**

Fundamental Statistical Analysis and Multivariate Linear Regression Analysis: Fundamental statistical analysis, Simple regression analysis, Multiple regression analysis, Parameter estimation, grey model, black box model, Statistical properties of linear regression Analysis of variance, Determine model adequacy, Statistical inferences based on multivariate linear regression models, Weighted least squares. Nonlinear Regression Analysis: linearization through data transformation, nonlinear regression, Statistical analysis of nonlinear, regression, Determine model adequacy, Statistical inferences based on nonlinear regression models, Linear versus nonlinear regression. Design of Experiments: Strategies for experimentation, Single factor experiments, Two-level factorial experiments, Fractional factorial design, multiple level factorial experiments, Analysis of variance, Interpretation of results from experiments. Selected Advanced Topics: Response surface methods for optimal experimentation decision making, Statistical quality Control, Introduction to control monitoring charts. Laboratory exercises includes: Computational Experiment & Pilot-scale Experiments (laboratory experiments on linear and nonlinear regression analysis)

##### **References:**

- Montgomery D.C., Design and Analysis of Experiments (8e), Wiley, 2012.
- Montgomery D.C. and Runger G.C., Applied Statistics and Probability for Engineers, 1994
- Box G.E.P., Hunter W.G. and Hunter J.S., Statistics for Experimenters, John Wiley & Sons, 1978.

#### **CHE\*\*\*\* : PROJECT ENGINEERING [3 0 0 3]**

Preliminary data on projects; Process engineering, Block flow diagram, Process flow diagram, Piping and instrumentation diagram, Pilot plants, General considerations for plant location and layout, piping design, Project engineering management, Project scheduling and its importance, PERT and CPM techniques, Piping design, plant utilities, insulation, instrumentation, safety in chemical plant, Gantt chart, Optimum project design, optimum production rates, selected examples such as heat exchangers, pumps, vessels, evaporators, and driers.

##### **References:**

- Howard F. Rase, M.H. Barrow, Project Engineering of Process Plants, John Wiley, 1968
- Warren Sieder, J.D. Seader, Daniel Lewin, Product and Process Design Principles, John Wiley, 2004
- Peters M. S., Klaus D. T., Ronald E. W., Plant Design and Economics for Chemical Engineers, McGraw-Hill, 2003
- Gavin T. & Ray S., Chemical Engineering Design-Principles, Practice and Economics of Plant and Process Design, Butterworth and Heinemann (Elsevier), 2020.

#### **CHE\*\*\*\* : INDUSTRIAL SAFETY AND RISK MANAGEMENT [3 0 0 3]**

Management of safety in Industry- Concept of Safety, Applicable areas, unsafe actions & Conditions. Safety Committee - Membership, Functions & Scope of Safety committee. Guidelines for safeguarding personnel. Safety education and training-Safety managements, fundamentals of safety tenets, measuring safety performance, motivating safety performance, legal aspects of industrial safety, safety audits, Disaster Management - Designing, Importance & implementation of Disaster Control Action Plan; Hazard identification methodologies, risk assessment methods-PHA, HAZOP, MCA, ETA, FTA, Consequence analysis, Probit Analysis. Hazards in workplaces. Worker's exposures to hazardous chemicals. Hazards peculiar in industries.

##### **References:**

- F.P. Lees, Loss prevention in process industries, 2/e, Butterworth-Heinemann, 1996
- W.Handley, Industrial Safety hand book, 2/e, McGraw-Hill, 1977
- King R W ;Magid J, Industrial hazards and safety hand book, Butterworth, London, 1980.

#### **CHE \*\*\*\* : SYSTEM IDENTIFICATION [2 1 0 3]**

Introduction to Identification and models for linear Deterministic systems: Motivation, Incentives in model developments, Benefits, System identification –Terminology and notation, types of models, System identification procedure. Modeling example using

MATLAB. Mathematical description of process models: Definition of model, classification of models, Input excitation types, Criteria for input excitation. Sampling and discretization: Sampled data system, zero order hold, sampler, sampling criteria. Examples using MATLAB. Models for discrete Time LTI systems: Transfer function operator and transfer function, Convolution models, Response models- Finite Impulse Response (FIR) Model, Step Response Models, state space descriptions, Form of state space representation, controllability, observability, example in MATLAB for estimating LTI models. Stability of linear discrete systems. Examples using MATLAB. Models for Random Process: Introductory remarks, Random variables, Random signals and processes, Application of time series analysis, Time domain analysis, Models for linear stationary processes, MA, AR models. Examples using MATLAB. Estimation Methods: Least square estimators, linear least square, weighted least square, output error models, and equation error models, Predictions: one step ahead predictor, L-step ahead predictor. Identification of time series parametric models: ARX, ARMAX. Examples using MATLAB.

##### **References:**

- Tangirala A. K., Principles of System Identification: Theory and Practice, CRC Press, 2005
- Ljung L., System Identification: Theory for the users (3e), Prentice Hall, 2005.
- Astrom K. J. and Wittermark B., Computer-Controlled Systems: Theory and Design (3e), Prentice Hall, 1996
- Seborg D.E., Edgar T.F., Mellichamp, Process dynamics and control (2e), John Wiley & sons, 2004
- Harmon Ray W., Babatunde Ogunnaike. Process dynamics, modelling and control, Oxford University press. 1994
- Ogata K., Discrete Time Control systems (2e), Pearson Education, 2005.

#### **CHM \*\*\*\* : ANALYTICAL METHODS AND INSTRUMENTATION [3 0 0 3]**

Spectroscopic methods of analysis: Properties of EMR, General features of spectroscopy, types of molecular spectra, Interaction of EMR with matter, Instrumentation, Applications, Theory, Instrumentation and applications of Microwave, Raman, Infrared, UV-Visible, NMR spectroscopic techniques. Chromatographic Techniques: General concepts, Classification, Principles, Experimental techniques of CC, HPLC, TLC, GC and their applications. Electroanalytical methods: Basic principles and applications of conductometric, potentiometric titrations.

##### **References**

- D.A. Skoog, J. Holler, F.T.A. Nieman, Principles of instrumental analysis, 5<sup>th</sup> Edn, Saunders, Philadelphia, 1992
- D.A. Skoog, D.M. West and F.J. Holler, Fundamentals of analytical Chemistry, 5<sup>th</sup> Edn, Saunders college Publishing, Philadelphia, 1988
- Vogel's Textbook of Quantitative Chemical Analysis, GH Jeffery, John Wiley & Sons Inc, 5<sup>th</sup> Edn, 1989

#### **CHE\*\*\*\* : PROCESS INSTRUMENTATION [3 0 0 3]**

Functions and Elements of measuring instruments: Static and Dynamic characteristics, Errors in measuring instruments. Temperature measurement: Filled system thermometers, Metallic expansion thermometers, Resistance thermometers, Thermistors, Thermocouples, Radiation pyrometers, Temperature transducers. Pressure measurement: Mechanical pressure instruments – Manometers, Elastic type pressure gauge; Electrical methods of pressure measurements; Strain gauge, Capacitance pressure transducer, Potentiometric, Piezoelectric, Magnetic, Optical pressure transducers. Vacuum sensors: Mechanical vacuum gauges, Thermal vacuum gauges, Ionization gauges. Flow measurement: Variable Head type flow meters: Orifice meters, Venturi meters, Flow nozzle, Pilot tube, Variable area flow meters, Differential pressure transmitters, Quantity meters, Mass flow meters, Electrical flow meters: Electro-magnetic, Ultrasonic, Laser Doppler, Vortex shedding flow meter, Anemometer. Level measurement: Gauge glass, Float, Displace and Torque type, Air purge/bubbler type, Level measurements by electric methods: Resistance, Capacitance, Radiation, Ultrasonic, Microwave, Optical, Radar, and Laser. Density measurement: Displacement & float type, Hydrometers, Ultrasonic and Sonic, Radiation densitometers, Gas densitometers. Viscosity measurement: Capillary, Efflux cup, Falling ball, Float, Rotational, Gyration, Vibrating rod, Plastometers Humidity measurement: Dry & wet bulb Psychrometer, Hair Hydrometers, Thin film capacitance, Humidity sensor, Dew-point Hydrometers.

##### **References:**

- K Krishnaswamy, S Vijayachitra, Industrial Instrumentation, New Age International (P) Limited, 2005.
- Donald Eckman, Industrial Instrumentation, Wiley Eastern Limited.
- S K Singh, Industrial Instrumentation & control, Tata McGraw Hill Educational Private Limited, 2009.

#### **CHE\*\*\*\*: MEMBRANE SCIENCE AND TECHNOLOGY [3 0 0 3]**

Membrane preparation and structure, membrane permeability, flow pattern and classification: micro filtration, ultra filtration, nano filtration, reverse osmosis, electro dialysis, dialysis, membrane modules and plant configuration, liquid separation: pervaporation, vacuum membrane distillation, transport through membrane, solution diffusion model and Donnan equilibrium, Kimura-Sourirajan model, Spiegler and Kedem model, Extended Nernst-Planck model. Gas separation: complete mixing model (binary and multi component) for gas separation, cross flow model, counter current flow model, single stage membrane separation, multistage membrane separation and analogy with multi component distillation, differential permeation with point permeate withdrawal, bubble point type curve, dew point type curve. Membrane reactor: perovskite type, bio



catalytic membrane reactor, application of membrane in separation of optical isomers of valued bioactive materials. Transport through bio membrane like kidney.

#### References:

1. E. J. Hoffman, Membrane separations Technology: single-stage, Multistage, and Differential Permeation, (1e), Gulf Professional Publishing, 2003
2. M.H.V. Mulder, Membrane Separation, (1e), Springer Publ. -2007
3. K.S. Scott, Robert Hughes (Editors), Industrial Membrane Separation Technology, (1e), Blackie Academic & Professional Chapman & Hall, Glasgow, 1996

#### CHE\*\*\*\* : PETROCHEMICALS [3 0 0 3]

General introduction – Economics and future prospects of petrochemicals – Energy crisis and petrochemical industry – Sources and classification of petrochemicals

First generation petrochemicals – Alkanes – Alkenes and alkynes – BTX aromatics – Diene base petrochemicals

Second generation petrochemicals – Synthesis gas – Methanol – Formaldehyde – Chloromethanes – Ethanol – Acetaldehyde – Acetic acid – Acetic anhydride – Isopropyl alcohol – Ethylene oxide – Propylene oxide – Acetone – Vinyl chloride – Phenol – Aniline – Styrene

Third generation petrochemicals – Plastics – Rubber – fibres – olefinic polymers – Polyethylene – Polypropylene – Polyisobutylene – Diene polymers – Polybutadiene – Neoprene – Polyisoprene – SBR – Synthetic fibres

#### References:

1. Maiti, S., Introduction to Petrochemicals, Oxford and IBH Publishing Co. Ltd., 1992
2. B K Bhaskarrao, A text on Petrochemicals, Khanna Publishers (5e), 2015
3. Saikat Mitra and Om Prakash Gupta, Elements of Petrochemical Engineering, Khanna Publishing House, 2017

#### CHE\*\*\*\*: GREEN PROCESSES [3 0 0 3]

Introduction: Definition, the twelve basic principles of green chemistry. Green synthetic methods: Microwave synthesis, electro-organic synthesis, The design and development of environmentally friendly chemical pathways: challenges and opportunities. High-yield and zero-waste chemical processes. Representative processes. Materials for green chemistry and technology: Catalysis, environmental friendly catalysts, Bio-catalysis, biodegradable polymers, alternative solvents, ionic liquids Bio-energy: Thermo-chemical conversion: direct combustion, gasification, pyrolysis and liquefaction; Biochemical conversion: anaerobic digestion, alcohol production from biomass; Chemical conversion process: hydrolysis and hydrogenation; Biophotolysis: Hydrogen generation from algae biological pathways; Storage and transportation; Applications

#### References:

1. Mikami K., Green Reaction Media in Organic Synthesis, Wiley-Blackwell 2005.
2. Koichi T., Solvent-free Organic Synthesis Green chemistry, Wiley-VCH; 2003
3. Maartje F. K. and Thierry M., Supercritical Carbon Dioxide: in Polymer Reaction Engineering Green Chemistry, Wiley VCH 2005
4. Alvise P., Fulvio Z., and Pietro T., Methods and Reagents for Green Chemistry: An Introduction, Wiley Inter science 2007
5. Lancaster M., Green Chemistry, RSC 2002
6. Stanely E. Manahan, Green Chemistry and the Ten Commandments of Sustainability, ChemChar 2005
7. David T. A. and David R. S., Green Engineering: Environmentally conscious Design of Chemical Processes, Prentice Hall PTR 2001
8. Roger A. S., Isabel A., and Hanefeld U., Green Chemistry and Catalysis, Wiley VCH, 2007
9. James V. B., Heat Conduction Using Green's Function (Series in Computational and Physical Processes in Mechanics and Thermal Sciences) Taylor & Francis, 1992

#### CHE\*\*\*\*: CLEAN TECHNOLOGIES IN PROCESS INDUSTRIES [3 0 0 3]

Introduction: Chemical technology and environmental concerns, environmental impact of chemicals, half-life and fate of chemicals, life-cycle assessment of chemicals, concept of clean technology. Evaluation of Technology: Evaluation of existing process technologies of ammonia, sulphuric acid, caustic soda, rayon, pulp and paper, leather, plastics, polymers and organic chemicals. Analysis of raw materials, intermediates, final products, by-products and waste generation; Emissions and effluents from the process plants and their ultimate fate. Technology Modification: Modification in processes, use of new catalysts, waste to wealth approach, recycling and reuse technologies in chemical process industries (petroleum, petrochemical, pulp and paper, chlor-alkali, sugar and distillery). Alternative Technology: Alternative raw materials; Low temperature, low pressure and energy-efficient routes for the manufacture of caustic soda, leather, plastics, pulp and paper and rayon; Use of CO<sub>2</sub> for valuable chemicals. Advanced Technology: Development of biodegradable end-products of polymers and plastics, eco-friendly technologies for oil extraction and chemical manufacturing.

#### References:

1. Schaltegger S., Bennett M., Burritt R.L. and Jasch C.M., "Environmental management Accounting for Cleaner Production", Springer, 2008.
2. Freeman H.M., Puskas Z. and Olbina R., "Cleaner Technologies and Cleaner Products for Sustainable Development", Springer, 1995.
3. Mukhopadhyay P.K. and Roy T.K., "Ecofriendly and Clean Technologies" Indian National Academy of Engineering, 1997.
4. Johansson A., "Clean Technology", CRC Press, 1992.
5. Kafarov V.V., "Wasteless Chemical Processes", Mir, 1985.

6. Guisnet M. and Gilson J.P., "Zeolites for Cleaner Production", World Scientific. 2002.

#### OPEN ELECTIVES

#### CHE\*\*\*\*: INDUSTRIAL POLLUTION CONTROL [3 0 0 3]

Symbiosis between man and environment, Nutrient and hydrologic cycles, Types of pollution, Legislation to environmental pollution, Phases involved in establishment of plant monitoring and control system, Evaluation and characterization of wastewater, Treatment methods, Concept of Zero Liquid Discharge, Sludge treatment and disposal, Solid waste management, Noise pollution and control, E-waste – sources and effects, e-waste management, Ambient air and stack gas sampling, Analysis of air pollutants, Plume behaviour, Meteorological factors affecting air pollution, Equipment for control and abatement of air pollution, Pollution from automobiles – control mechanisms.

#### References:

1. Mahajan S.P., Pollution Control in Process Industries, Tata McGraw Hill, 1990
2. Rao C.S., Environmental Pollution Control Engineering, Wiley Eastern, 1992.
3. Noel De Nevers, Air pollution Control Engineering, (2e), McGraw-Hill, 1999
4. Metcalf and Eddy, Wastewater Engineering: Treatment and Reuse, (2e), McGraw-Hill, 2002

#### CHE\*\*\*\*: RISK AND SAFETY MANAGEMENT IN INDUSTRIES [3 0 0 3]

Safety in plants: Hazard analysis, damage minimization, fires, fire extinguishers, handling, contamination removal, reduction methods, personal protective devices, Plant and personal safety. Pressure vessels, handling and transportations of liquids and gases under high pressure, explosive chemicals and handling. First aid principles and methods, plant inspection. Engineering design for safety considerations. Hazards in work places, workers' exposure to hazardous chemicals, threshold limit values of chemicals, engineering control of hazards and accidents due to fire, explosives and natural causes in different industries. Safety management, safety performance, motivation of employees, supervisors, managers and management, legal aspects of safety.

#### References:

1. Willie Hammer, Dennis Price, Occupational Safety Management and Engineering, Prentice Hall, fifth edition
2. Safety Analysis: Principles and Practice in Occupational Safety, Harms-Ringdahl, Lars, CRC Press; 2nd edition (19 September 2019)
3. Muir G.D, Hazards in Chemical Laboratory, (2e), The Chemical Society, London, 2<sup>nd</sup> Edition
4. Handley W., Industrial Safety Hand Book, McGraw-Hill Companies; 2nd Revised edition

#### CHE\*\*\*\* : WATER TREATMENT TECHNOLOGY [3 0 0 3]

Water demand per capita, drinking water standards (BIS and WHO), drinking water treatment–Nalgonda process. Water distribution networks, Sanitary and storm sewerage systems, Wastewater treatment quality and quantity estimation, Preliminary treatment, Primary treatment, Biological treatment processes, advanced treatment processes, concept of zero liquid discharge, wastewater disposal in receiving bodies, water recycling and reuse.

#### References:

1. Metcalf and Eddy, Wastewater Engineering: Treatment and Reuse (5e), McGraw Hill, 2013. 2. Edwards J. D., Industrial Waste Water Treatment: A Guide Book (1e), CRC Press, 2019.
2. Patwardhan A. D., Industrial Waste Water Treatment, Prentice Hall India, 2009.
3. Ranade V. V., Bhandari V. M., Industrial Wastewater Treatment, Recycling and Reuse (2e), Prentice Hall India, 2017.
4. Droste R. L., Theory and Practice of Water and Wastewater Treatment, John Wiley & Sons, 2018.
5. Hammer, M.J., Water and Wastewater Technology –SI Version, (2e), John Wiley and Sons, 2012.
6. Larry .D. Benefield, Clifford W. Randall "Biological process design for wastewater treatment", Prentice Hall publishers, 1989.

#### CHE\*\*\*\*: INTRODUCTION TO PETROLEUM ENGINEERING [3 0 0 3]

Overview and history of the petroleum industry – Petroleum reserves, production and consumption statistics of the world; Crude oil – Origin, exploration techniques, drilling operations and components, crude oil composition, classification and properties; Reservoir – types, properties of reservoir, various reservoir drive mechanisms and recovery methods, estimation of oil and gas in place, enhanced oil recovery (EOR) methods; Fundamentals of refinery, major operations & processes; Refinery products & test methods.

#### Reference books:

1. John R. Fanchi, Richard L. Christiansen, Introduction to Petroleum Engineering. (1e) Wiley, 2016
2. Mark J. Kaiser, Arno de Klerk, James H. Gary, Glenn E. Handwerk, Petroleum Refining Technology, Economics and Markets, (6e), CRC Press, 2019
3. O.P. Gupta, Elements of Petroleum Refinery Engineering, Published by Khanna Publishing House, 2019
4. Ahmed Tarek, Reservoir Engineering Handbook, (5e), Gulf professional publishers, 2018.
5. Uttam R. Chaudhuri, Fundamentals of Petroleum and Petrochemical Engineering, CRC Press 2011.
6. L. P. Dake, Fundamental of Reservoir Engineering, Elsevier, 2011.
7. Wilbur L. Nelson, Petroleum Refining Engineering, (4e), McGraw-Hill, 1990.

**CHE\*\*\*\*: INDUSTRIAL TRAINING**

Each student must undergo industrial training for a minimum period of 4 weeks. This may be taken in a phased manner during the vacation starting from the end of third semester to the end of seventh semester. Student must submit to the department a training report in the prescribed format and make a presentation of the same. The report should include the certificates issued by the industry.

**CHE\*\*\*\*: PROJECT WORK/PRACTICE SCHOOL**

The project work may be carried out in the institution/industry/research laboratory or any other competent institutions. The duration of the project work shall be a minimum of 16 weeks which may be extended up to 24 weeks. A mid-semester evaluation of the project work shall be done after about 8 weeks. An interim project report on the progress of the work shall be submitted to the department during the mid-semester evaluation. The final evaluation and viva-voice will be conducted after submission of the final project report in the prescribed form. Student must make a presentation on the work carried out before the department committee as part of project evaluation.



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